

Lead-Free & RoHs Compliance!!

SPECIFICATION FOR APPROVAL

CUSTOMER	•
CUSIOWER	•

CUSTOMER P/N :

OUR DWG No:

QUANTITY :

Pcs. DATE :

ITEM :

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UPB160808T-600Y-N

2013/06/11

SPECIFICATION ACCEPTED BY:					
COMPONENT					
ENGINEER					
ELECTRICAL					
ENGINEER					
MECHANICAL					
ENGINEER					
APPROVED					
REJECTED					
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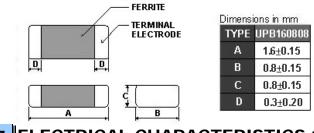
UPB160808T Series Specification

1 Scope: This s	1 Scope: This specification applies to MULTILAYER FERRITE CHIP BEADS				
2 Part Numbering: Product Identification UPB 000000000000000000000000000000000000					
3 Rating:					
Operating T	emperature: -55% \sim 125% (Inclu	uding self - temperature rise)			
Storage T	Storage Temperature: -55 °C ~ 125 °C (after PCB) -5 °C ~ 40 °C ,Humidity $40\% \sim 70\%$ (before PCB) Marking:				
No Marking					
5 Standard Testing Condition					
	Unless otherwise specified	In case of doubt			
Temperature	Ordinary Temperature(15 to 35℃)	20±2℃			
Humidity	Ordinary Humidity(25 to 85% RH)	60 to 70 % RH			



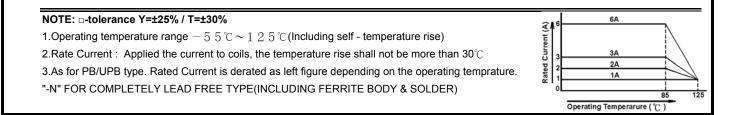
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6 Configuration and Dimensions:



7 ELECTRICAL CHARACTERISTICS :

Part No.	Impedance (Ω)	Test Freq.	RDC (Ω)Max.	Rated Current (mA)Max.
UPB160808T-100□-N	10	100 MHz,200 mV	0.01	5000
UPB160808T-300□-N	30	100 MHz,200 mV	0.015	4500
UPB160808T-600□-N	60	100 MHz,200 mV	0.02	4000
UPB160808T-700□-N	70	100 MHz,200 mV	0.02	4000
UPB160808T-101□-N	100	100 MHz,200 mV	0.03	3000
UPB160808T-121□-N	120	100 MHz,200 mV	0.03	3000
UPB160808T-181□-N	180	100 MHz,200 mV	0.05	2000
UPB160808T-221□-N	220	100 MHz,200 mV	0.04	2500

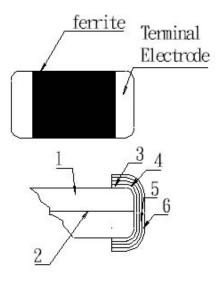




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8.1 Construction:



8.2 Material List:

NO	PART	MATERIAL
1	Ferrite Substance	NiO-CuO-ZnO-Ferrite
2	Silver electrode	Ag
3	Silver electrode	Ag
4	Cu plating	Cu
5	Ni plating	Ni
6	Sn plating	Sn



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9 Reliability Of Ferrite Multilayer Chip Bead

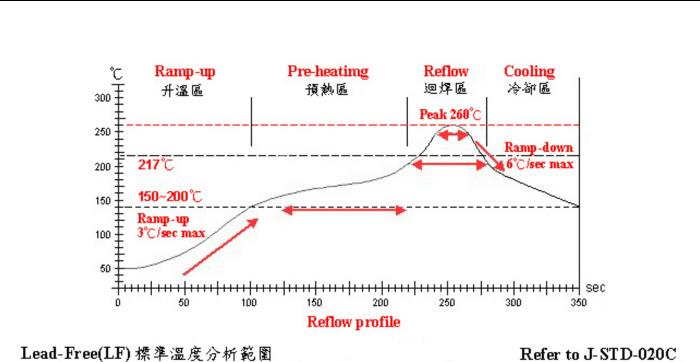
No	ltem	Specification	Test Method
1-1-1 Flexure Strength		The forces applied on the right	Test device shall be soldered on the substrate
		conditions must not damage	Substrate Dimension: 100x40x1.6mm
		the terminal electrode and the	Deflection: 2.0mm
		ferrite	Keeping Time: 30sec
			*For 100505, substrate dimension is 100x40x0.8mm
-1-2	Vibration		Test device shall be soldered on the substrate
			Oscillation Frequency: 10 to 55 to 10Hz for 1min
			Amplitude: 1.5mm
			Time: 2hrs for each axis (X, Y & Z), total 6hrs
-1-3	Resistance to Soldering Heat	Appearance: No damage	Pre-heating: 150℃, 1min
		More than 75% of the terminal	Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free)
		electrode should be covered	Solder Temperature: 260±5°C
		with solder.	Immersion Time: 10±1sec
		Impedance : within ±30% of	
		initial value	
-1-4	Solder ability	The electrodes shall be at	Pre-heating: 150°C, 1min
		least 95% covered with new	Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free)
		solder coating	Solder Temperature: 245±5°C (Pb-Free)
			Immersion Time: 4±1sec
-1-5	Terminal Strength Test	No split termination	Test device shall be soldered on the substrate,
		Chip	then apply a force in the direction of the arrow.
		F	Force : 5N
			Keeping Time: 10±1sec
		Mounting Pad	
	nvironmental Performanc		
No	Item	Specification	Test Method
1-2-1	Temperature Cycle	Appearance: No damage	One cycle:
		Impedance: within±30% of	Step Temperature (°C) Time (min

NO	item	Specification	rest wethod			
1-2-1	Temperature Cycle	Appearance: No damage	One cycle:			
		Impedance: within±30% of	Step	Temperature (℃)	Time (min)	
		initial value	1	-55±3	30	
			2	25±2	3	
			3	125±3	30	
			4	25±2	3	
			Total: 100cycles			
			Measured	after exposure in the room cone	dition for 24hrs	
1-2-2	Humidity Resistance		Temperature: 40±2°C			
			Relative Humidity: 90 ~ 95% / Time: 1000hrs			
			Measured after exposure in the room condition f			
1-2-3	High		Temperature: 125±3°C / Relative Humidity: 0%			
	Temperature Resistance		Applied Current: Rated Current /Time: 1000hrs			
			Measured after exposure in the room condition for 24hrs			
1-2-4	Low		Temperature: -55±3℃			
	Temperature Resistance		Relative Humidity: 0% / Time: 1000hrs			
			Measured after exposure in the room condition for 24hrs			



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管制項目 Item.	升溫區 Ramp-up	預熱區 Pre-heating	迴焊區 Reflow	Peak Temp	冷卻區 Cooling
溫度範圍 Temp.scope	R.T. ~150° ℃	150°C ~ 200°C	21 7℃	260±5° C	Peak Temp. ~ 150℃
標準時間 Time spec.	-	60 ~ 180 sec	60 ~ 150 <i>s</i> ec	20 ~ 40 sec	—
實際時間 Time result	2 <u>00</u>	75 ~ 100 sec	90 ~ 120 sec	20 ~ 35 sec	_

NOTE :

1. Re-flow possible times : within 2 times

2. Nitrogen adopted is recommended while in re-flow

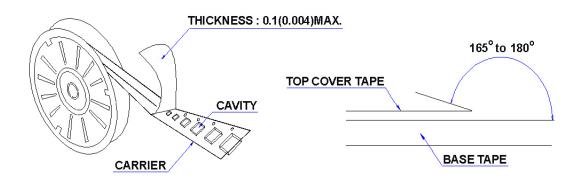


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11 PACKAGING

11.1 Packaging -Cover tape

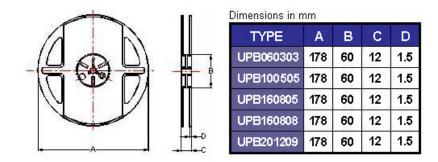
The force for tearing off cover tape is 10 to 100 grams in the arrow direction.



11.2 Packaging Quantity

TYPE	BULK	PCS/REEL
UPB060303	*	15000
UPB100505	*	10000
UPB160805	*	10000
UPB160808	*	4000
UPB201209	*	4000

11.3 Reel Dimensions





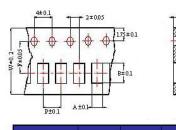
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-T±0.05

11 PACKAGING

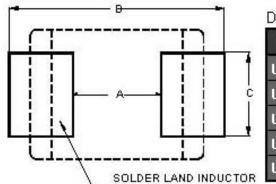
11.4 Tape Dimensions in mm





TYPE	Α	в	Т	W	Ρ	F
UPB060303	0.38	0.67	0.45	8	2	3.5
UPB100505	0.65	1.15	0.60	8	2	3.5
UPB160805	1.05	1.85	0.75	8	2	3.5
UPB160808	1.05	1.85	0.95	8	4	3.5
UPB201209	1.50	2.30	0.97	8	4	3.5

12 Recommended Pattern



Dimensions in mm					
TYPE	A	В	С		
UPB060303	0.2~0.3	0.75~1.05	0.3		
UPB100505	0.4	1.2~1.4	0.5		
UPB160805	0.7 ~ 0.8	1.8 ~ 2.0	0.6 ~ 0.8		
UPB160808	0.7 ~ 0.8	1.8 ~ 2.0	0.6 ~ 0.8		
UPB201209	1.0 ~ 1.2	2.6 ~ 4.0	1.0 ~ 1.2		

13 Note:

- 1. Please make sure that your product is has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Do not knock nor drop.
- 3. All the items and parameters in this product specification have been prescribed on the premise that our product is used for the purpose, under the condition and in the environment agreed upon between you and us. You are requested not to use our product deviating from such agreement.
- 4. Please keep the distance between transformer/coil and other components (refer to the standard IEC 950)



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